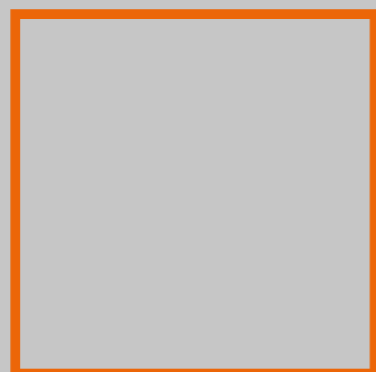


I S  
P I  
R A

STEP INTO STYLE

MASTER CATALOGUE



**2**

Our brand

**4**

**Polished surfaces**

**6** Cold polished surfaces

**12** Cold polished surfaces 60x120 cm

**18** Warm polished surfaces

**24** Warm polished surfaces 60x120 cm

**30**

**Matt surfaces**

**32** Concrete

**38** Stone

**44** Wood

**50**

Technical info



Ispira is a new brand of Nexion International, a multinational ceramic company that is the result of a partnership between two large family groups that have always been leaders in their reference markets: Ceramiche Speranza, the best in its class Italian firm founded in 1961, that has setup the state of the art manufacturing facilities in India together with the Aghara family, one of the leading players in ceramics and sanitary ware in India since 1977.

Ispira was born to propose an innovative and original synthesis between aesthetic sensibility and technical functionality of ceramic surfaces, bringing its customers closer to a new idea of style that enhances the ambitions of their projects.

**our**  
brand

*Step  
into style*

A new idea of style to raise the aesthetic dimension of design solutions.

- Porcelain stoneware (International standard)
- Vitrified stoneware (Indian standard)
- 9 mm thickness
- Rectified

*Reflect your vibrant lifestyle*

Innovative proposals that capture and return light with evocative optical effects.

1  
28  
4

**Design**

Marble look, for architectural solutions characterized by an attractive reflective style.

**Inspirations**

14 warm looks and 14 cold looks inspired by marbles of fascinating beauty.

**Sizes**

To ensure all the potential of design versatility.

# Polished surfaces

Wall: Grey Venezuela 120x120 cm  
Floor: Black Marquina 60x120 cm



# Cold polished surfaces

Dolce Vita 60x120 cm

## Arabescato

Marble | Polished | Cold

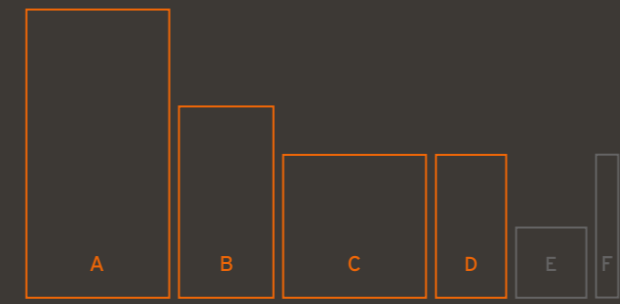
Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8



GRAPHICS - MIX

tile graphics preview have size 120x240 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



## Lilac White

Marble | Polished | Cold

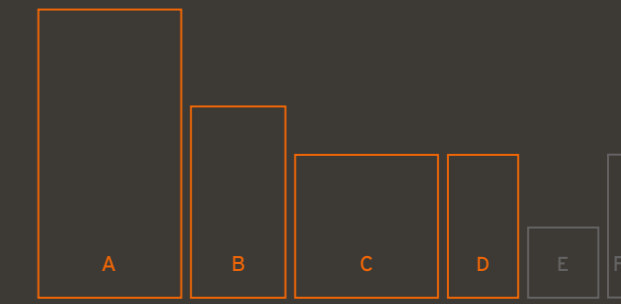
Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	7



GRAPHICS - MIX

tile graphics preview have size 120x240 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT





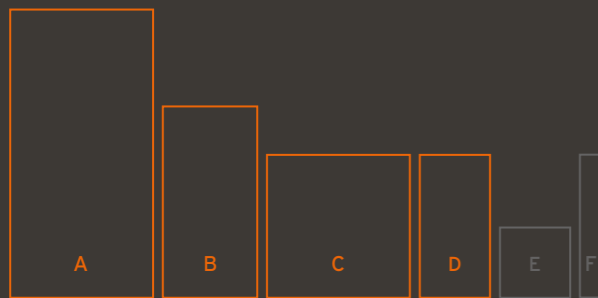
## Carrara

Marble | Polished | Cold

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	3
<b>B</b> 80 x 160 cm	6
<b>C</b> 120 x 120 cm	6
<b>D</b> 60 x 120 cm	12



tile graphics preview have size 120x240 cm



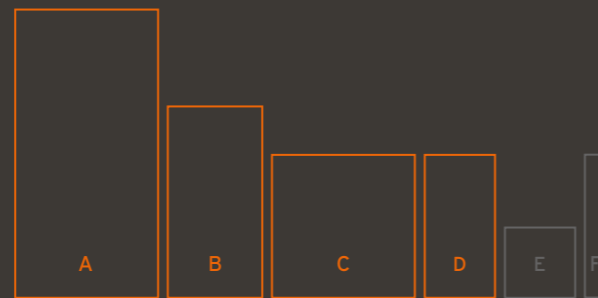
## Dolce Vita

Marble | Polished | Cold

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	2
<b>B</b> 80 x 160 cm	4
<b>C</b> 120 x 120 cm	4
<b>D</b> 60 x 120 cm	8



tile graphics preview have size 120x240 cm



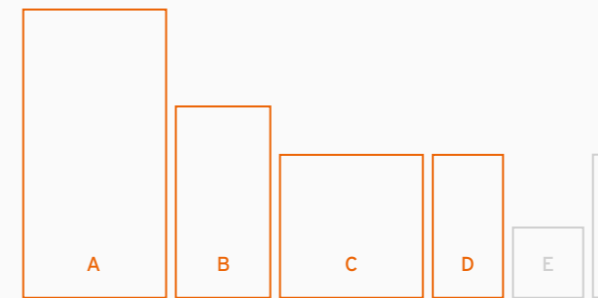
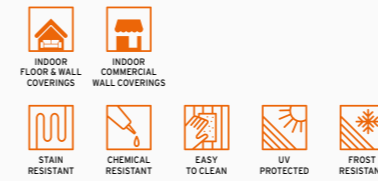
## Grey Venezuela

Marble | Polished | Cold

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	3
<b>B</b> 80 x 160 cm	7
<b>C</b> 120 x 120 cm	6
<b>D</b> 60 x 120 cm	11



tile graphics preview have size 120x240 cm



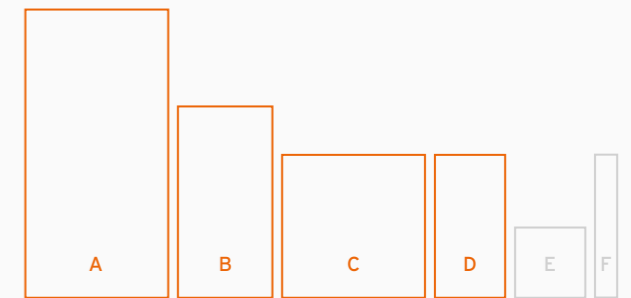
## Sofia Grey

Marble | Polished | Cold

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	4
<b>B</b> 80 x 160 cm	8
<b>C</b> 120 x 120 cm	8
<b>D</b> 60 x 120 cm	16



tile graphics preview have size 120x240 cm





## Grigio Serena

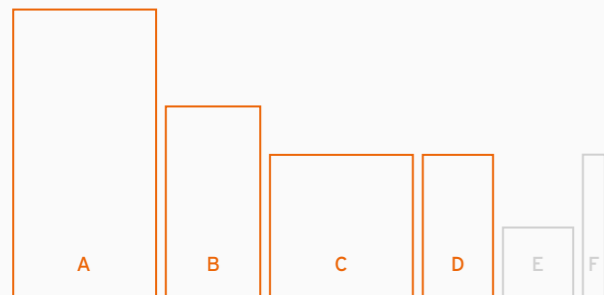
Marble | Polished | Cold

Available sizes:	no. of faces
A 120 x 240 cm	4
B 80 x 160 cm	7
C 120 x 120 cm	8
D 60 x 120 cm	15



GRAPHICS-MIX

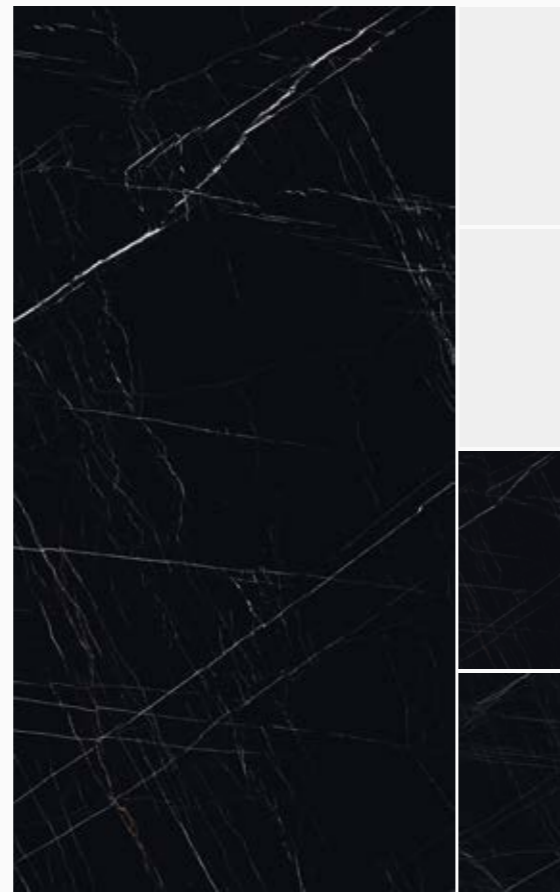
tile graphics preview have size 120x240 cm



## Black Marquina

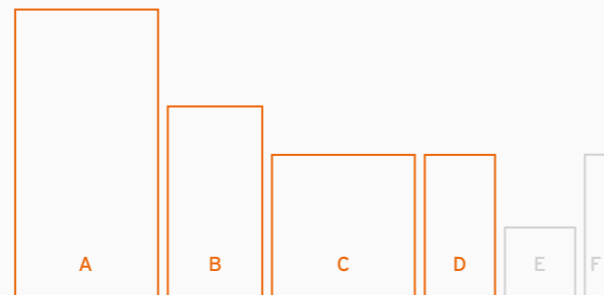
Marble | Polished | Cold

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





# Statuario

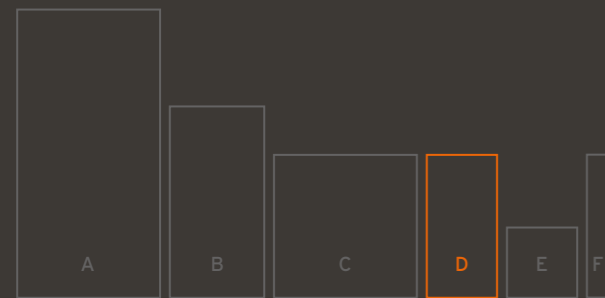
Marble | Polished | Cold

Available sizes: no. of faces  
D 60 x 120 cm 6



tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



# Earth Grey Light

Marble | Polished | Cold

Available sizes: no. of faces  
D 60 x 120 cm 6



tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



# Earth Grey Dark

Marble | Polished | Cold

Available sizes: no. of faces  
D 60 x 120 cm 6



tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



# Elegant Gris

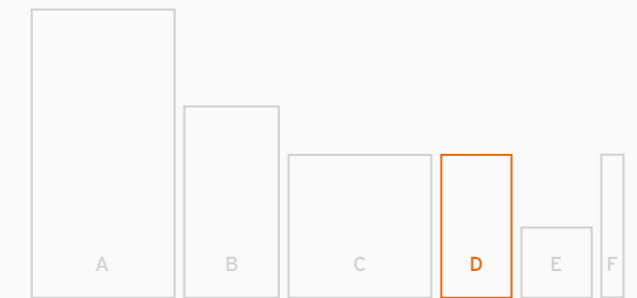
Marble | Polished | Cold

Available sizes: no. of faces  
D 60 x 120 cm 6



tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT







Elegant Nero 60x120 cm

### Elegant Nero

Marble | Polished | Cold  
Available sizes: no. of faces  
D 60 x 120 cm 6

### Golden Portoro

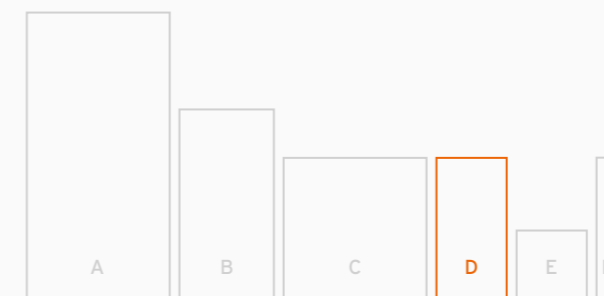
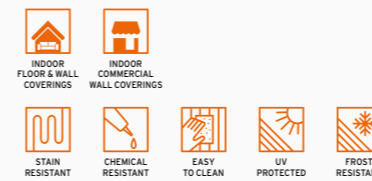
Marble | Polished | Cold  
Available sizes: no. of faces  
D 60 x 120 cm 6

AVAILABLE ONLY IN 60x120 cm

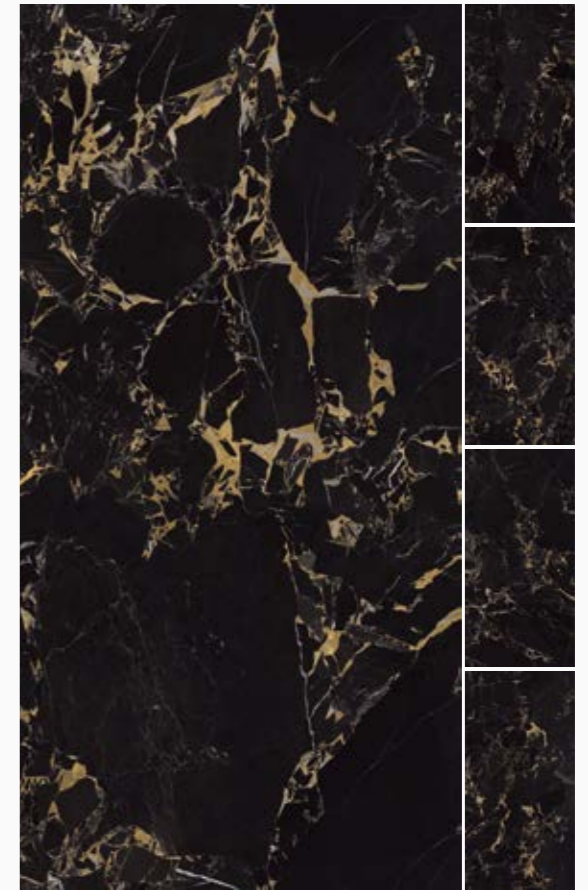


GRAPHICS-MIX

tile graphics preview have size 60x120 cm

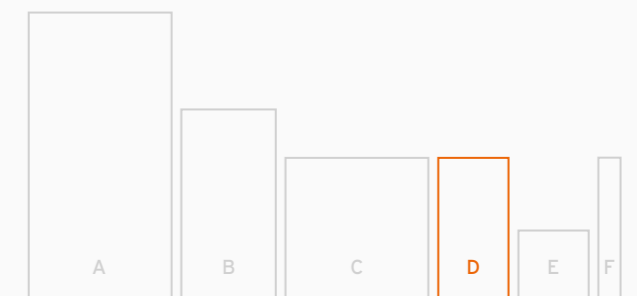


AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





# Marble Decor Cold

Marble | Polished | Cold

Available sizes: no. of faces

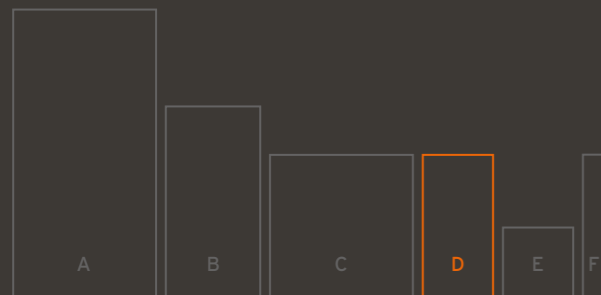
D 60 x 120 cm 1

AVAILABLE ONLY IN 60x120 cm



tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



**ISPIRA**  
STEP INTO STYLE

POLISHED



Wall: Sofia Grey 60x120 cm  
Marble Decor Cold 60x120 cm  
Floor: Sofia Grey 120x120 cm



# Warm polished surfaces

Beige Royal 120x120 cm

## Regal Beige

Marble | Polished | Warm

Available sizes:	no. of faces
A 120 x 240 cm	4
B 80 x 160 cm	8
C 120 x 120 cm	8
D 60 x 120 cm	16

## Honey Onyx

Marble | Polished | Warm

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8



GRAPHICS - MIX

tile graphics preview have size 120x240 cm

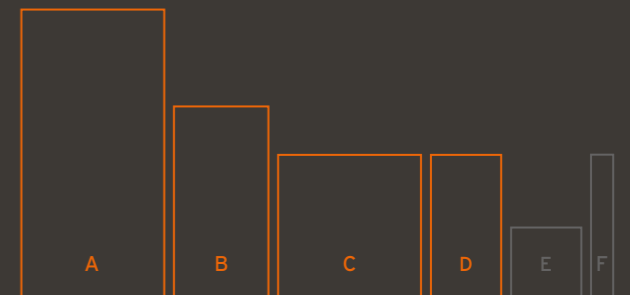
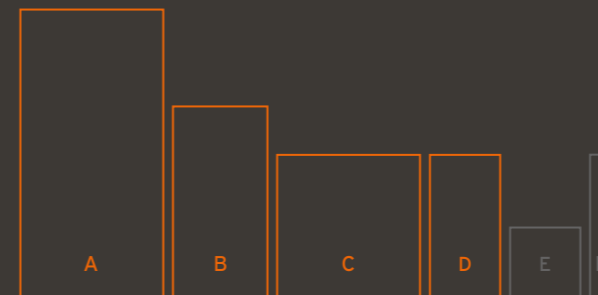


GRAPHICS - MIX

tile graphics preview have size 120x240 cm

INDOOR FLOOR & WALL COVERINGS  
 INDOOR COMMERCIAL WALL COVERINGS  
 STAIN RESISTANT  
 CHEMICAL RESISTANT  
 EASY TO CLEAN  
 UV PROTECTED  
 FROST RESISTANT

INDOOR FLOOR & WALL COVERINGS  
 INDOOR COMMERCIAL WALL COVERINGS  
 STAIN RESISTANT  
 CHEMICAL RESISTANT  
 EASY TO CLEAN  
 UV PROTECTED  
 FROST RESISTANT





## Arizona Beige

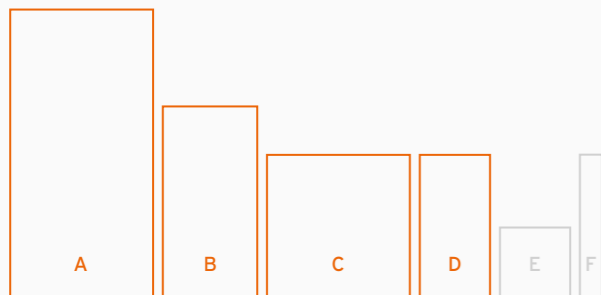
**Marble | Polished | Warm**

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	4
<b>B</b> 80 x 160 cm	8
<b>C</b> 120 x 120 cm	8
<b>D</b> 60 x 120 cm	12



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



## Dyna

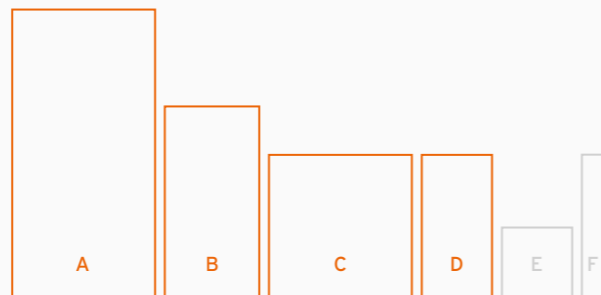
**Marble | Polished | Warm**

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	2
<b>B</b> 80 x 160 cm	3
<b>C</b> 120 x 120 cm	4
<b>D</b> 60 x 120 cm	7



GRAPHICS-MIX

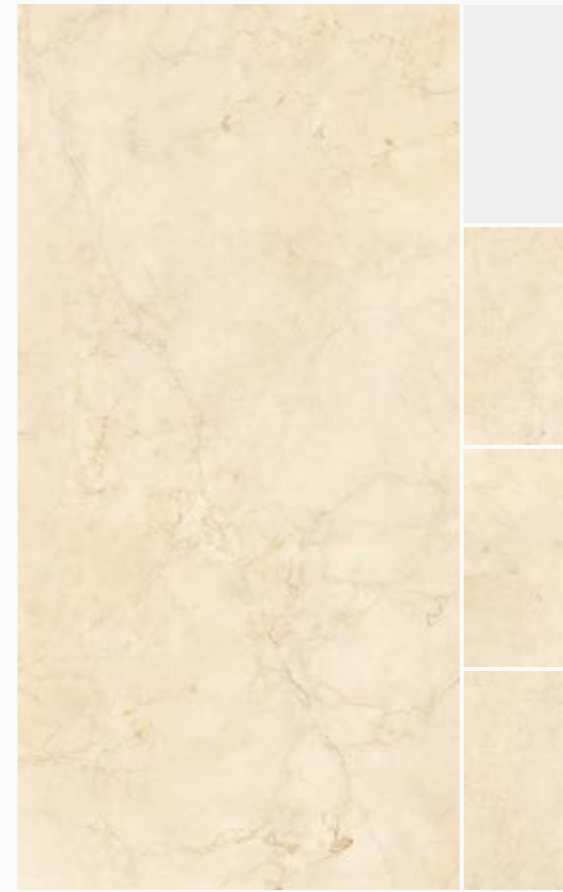
tile graphics preview have size 120x240 cm



## Crema Marfil

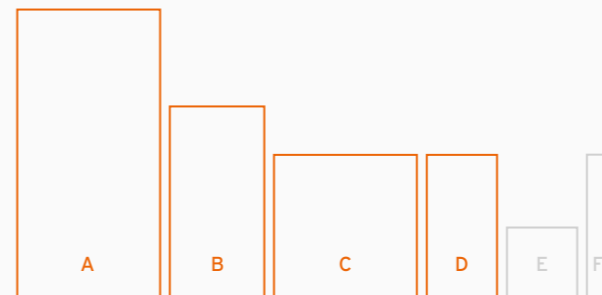
**Marble | Polished | Warm**

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	3
<b>B</b> 80 x 160 cm	6
<b>C</b> 120 x 120 cm	6
<b>D</b> 60 x 120 cm	12



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



## Beige Royal

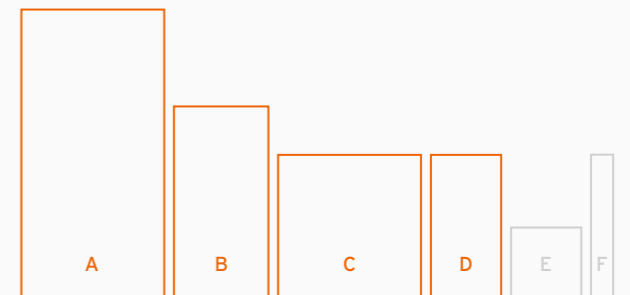
**Marble | Polished | Warm**

Available sizes:	no. of faces
<b>A</b> 120 x 240 cm	4
<b>B</b> 80 x 160 cm	8
<b>C</b> 120 x 120 cm	8
<b>D</b> 60 x 120 cm	16



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





## Fiorito Beige

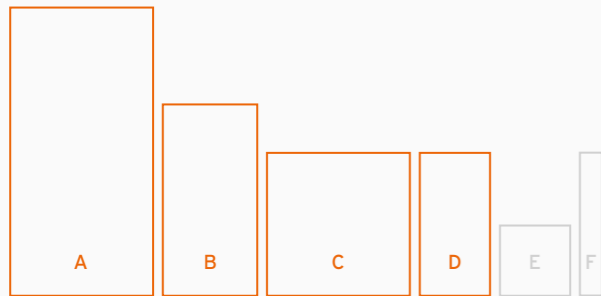
Marble | Polished | Warm

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8



GRAPHICS-MIX

tile graphics preview have size 120x240 cm



## Smoky Brown

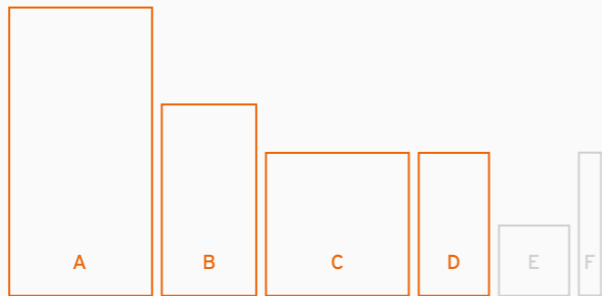
Marble | Polished | Warm

Available sizes:	no. of faces
A 120 x 240 cm	2
B 80 x 160 cm	4
C 120 x 120 cm	4
D 60 x 120 cm	8



GRAPHICS-MIX

tile graphics preview have size 120x240 cm





# Earth Beige

**Marble | Polished | Warm**  
Available sizes: no. of faces  
**D** 60 x 120 cm 6

# Earth Brown

**Marble | Polished | Warm**  
Available sizes: no. of faces  
**D** 60 x 120 cm 6

# Victoria Crema

**Marble | Polished | Warm**  
Available sizes: no. of faces  
**D** 60 x 120 cm 6

# Victoria Beige

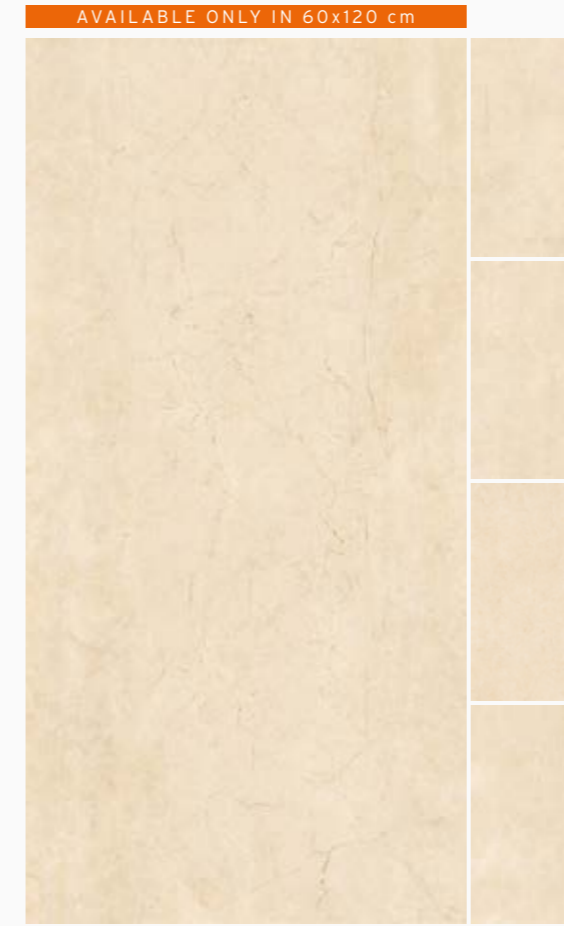
**Marble | Polished | Warm**  
Available sizes: no. of faces  
**D** 60 x 120 cm 6



GRAPHICS-MIX



GRAPHICS-MIX



GRAPHICS-MIX



GRAPHICS-MIX

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

tile graphics preview have size 60x120 cm

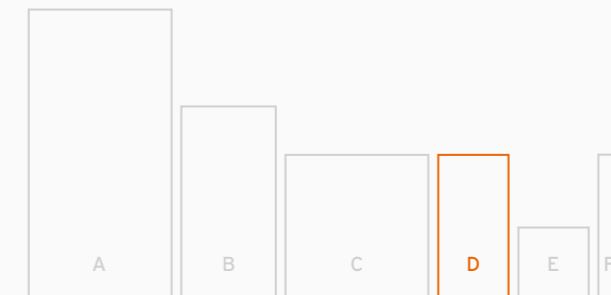
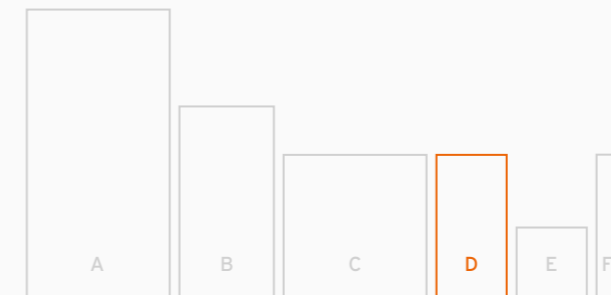
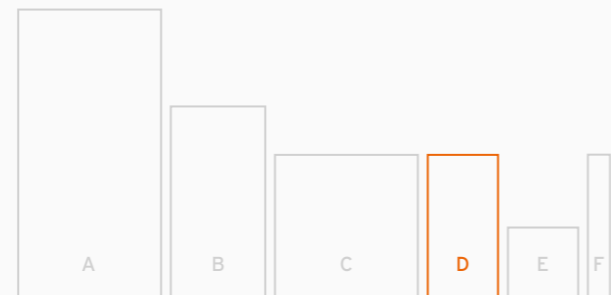
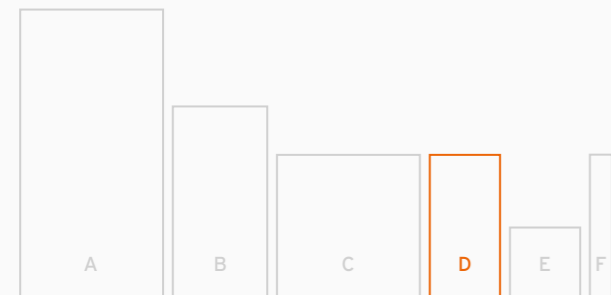
tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT





Bulgarian Beige 60x120 cm

## Bulgarian Crema

**Marble | Polished | Warm**

Available sizes: no. of faces  
**D** 60 x 120 cm 6

## Bulgarian Beige

**Marble | Polished | Warm**

Available sizes: no. of faces  
**D** 60 x 120 cm 6

AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT



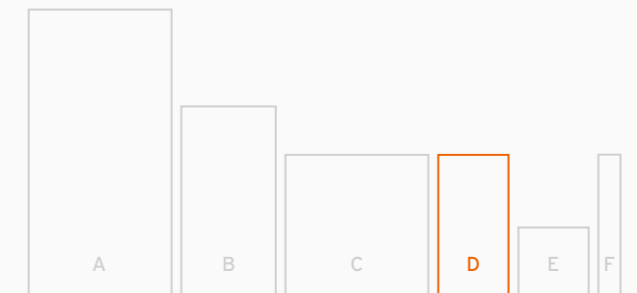
AVAILABLE ONLY IN 60x120 cm



GRAPHICS-MIX

tile graphics preview have size 60x120 cm

- INDOOR FLOOR & WALL COVERINGS
- INDOOR COMMERCIAL WALL COVERINGS
- STAIN RESISTANT
- CHEMICAL RESISTANT
- EASY TO CLEAN
- UV PROTECTED
- FROST RESISTANT





# Marble Decor Warm

Marble | Polished | Warm

Available sizes: no. of faces

D 60 x 120 cm 1

AVAILABLE ONLY IN 60x120 cm



tile graphics preview have size 60x120 cm



INDOOR FLOOR & WALL COVERINGS



INDOOR COMMERCIAL WALL COVERINGS



STAIN RESISTANT



CHEMICAL RESISTANT



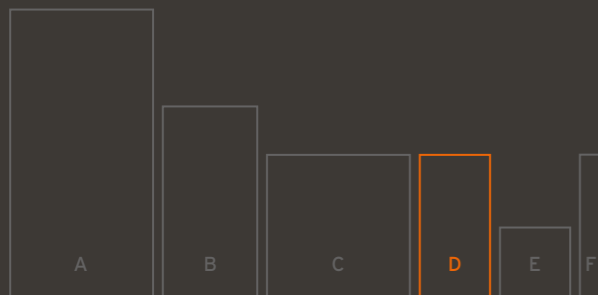
EASY TO CLEAN



UV PROTECTED



FROST RESISTANT



ISPIRA  
STEP INTO STYLE

POLISHED



Wall: Crema Marfil 60x120 cm  
Marble Decor Warm 60x120 cm  
Floor: Urban-wood Classic 20x120 cm





- | Porcelain stoneware (International standard)
- | Vitrified stoneware (Indian standard)
- | 9 mm thickness
- | Rectified

*Feel the nature  
of style*

Fascinating solutions that return the  
beauty of the inspirational materials  
in their natural essentiality.

3

**Design**

Concrete, Stone and Wood, to find the most suitable natural accent for every location.

16

**Inspirations**

6 looks inspired by the expressive power of concrete, 6 looks inspired by the natural character of the stones and 4 looks inspired by the warmth of natural wood.

3

**Sizes**

To propose a wide variety of installation solutions.

# Matt surfaces

Wall: Prolith Crema 60x120 cm  
Floor: Stained Concrete Nero 60x120 cm



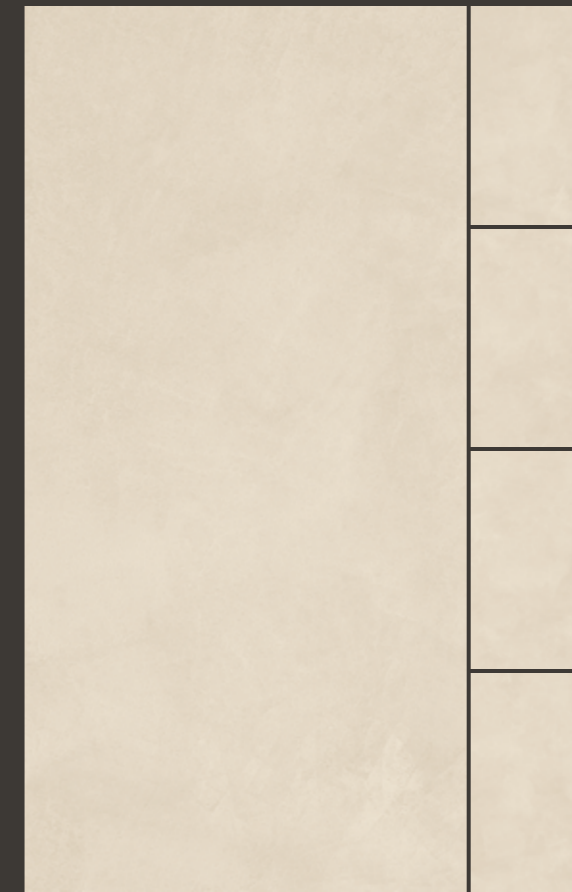
# Concrete matt surfaces

Wall: Stained Concrete Taupe 60x120 cm  
 Floor: Stained Concrete Beige 60x60 cm

## Stained Concrete Avorio

**Concrete | Matt | Warm**

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS MIX

tile graphics preview have size 60x120 cm

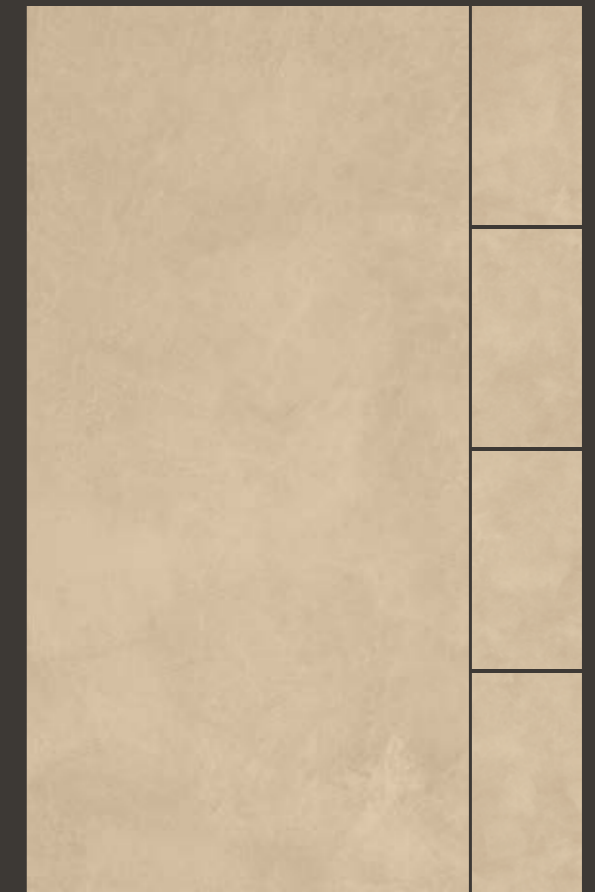
INDOOR COMMERCIAL SETTINGS LIGHT TRAFFIC	INDOOR COMMERCIAL SETTINGS MEDIUM TRAFFIC	INDOOR RESIDENTIAL SETTING
STAIN RESISTANT	SKID RESISTANT	FROST RESISTANT
ABRASION & SCRATCH RESISTANT	CHEMICAL RESISTANT	UV PROTECTED



## Stained Concrete Beige

**Concrete | Matt | Warm**

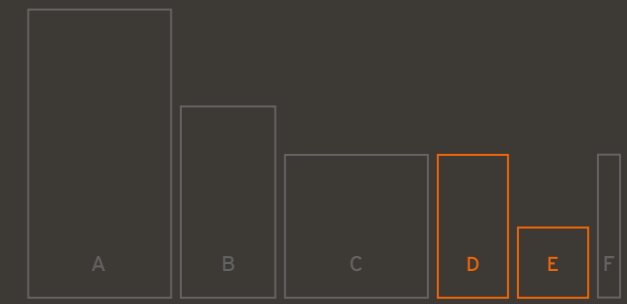
Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS MIX

tile graphics preview have size 60x120 cm

INDOOR COMMERCIAL SETTINGS LIGHT TRAFFIC	INDOOR COMMERCIAL SETTINGS MEDIUM TRAFFIC	INDOOR RESIDENTIAL SETTING
STAIN RESISTANT	SKID RESISTANT	FROST RESISTANT
ABRASION & SCRATCH RESISTANT	CHEMICAL RESISTANT	UV PROTECTED





## Stained Concrete Taupe

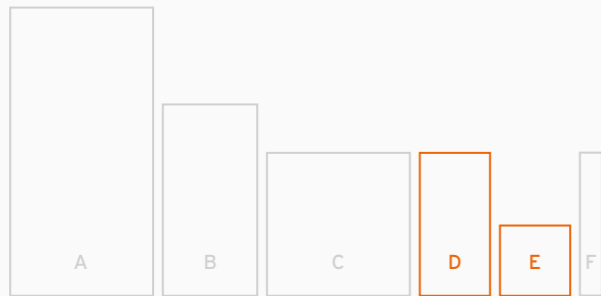
**Concrete | Matt | Warm**

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

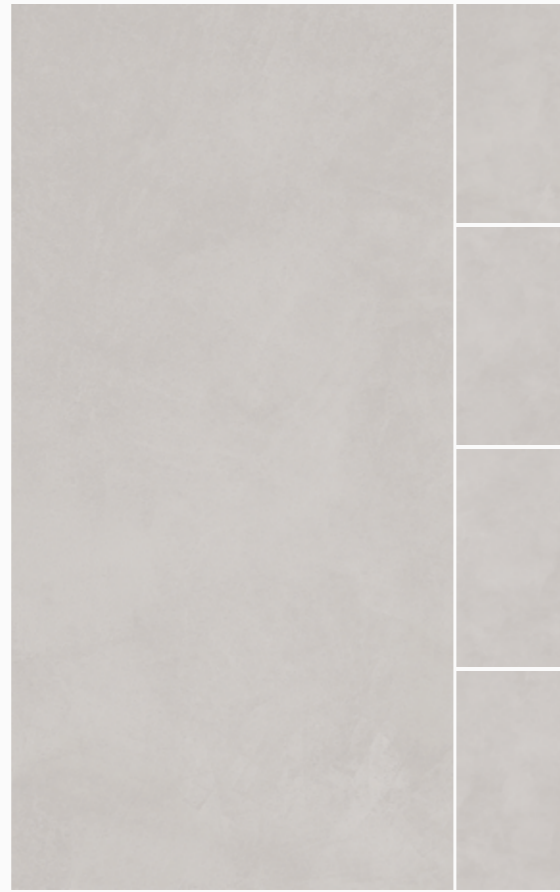
tile graphics preview have size 60x120 cm



## Stained Concrete Bianco

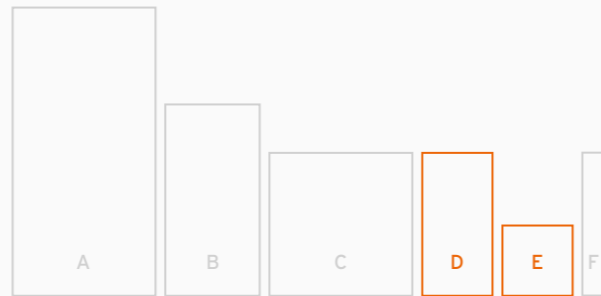
**Concrete | Matt | Cold**

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

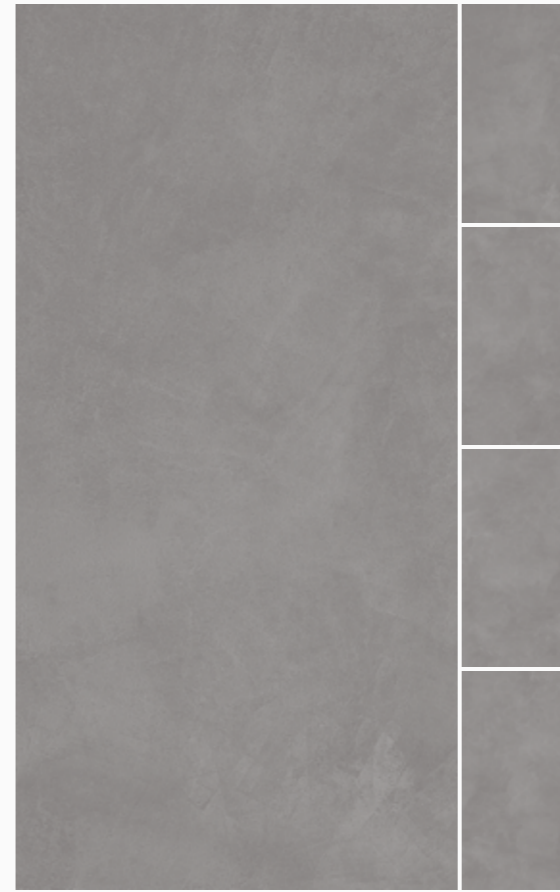
tile graphics preview have size 60x120 cm



## Stained Concrete Grigio

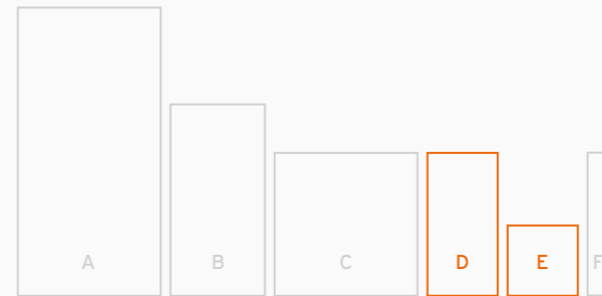
**Concrete | Matt | Cold**

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

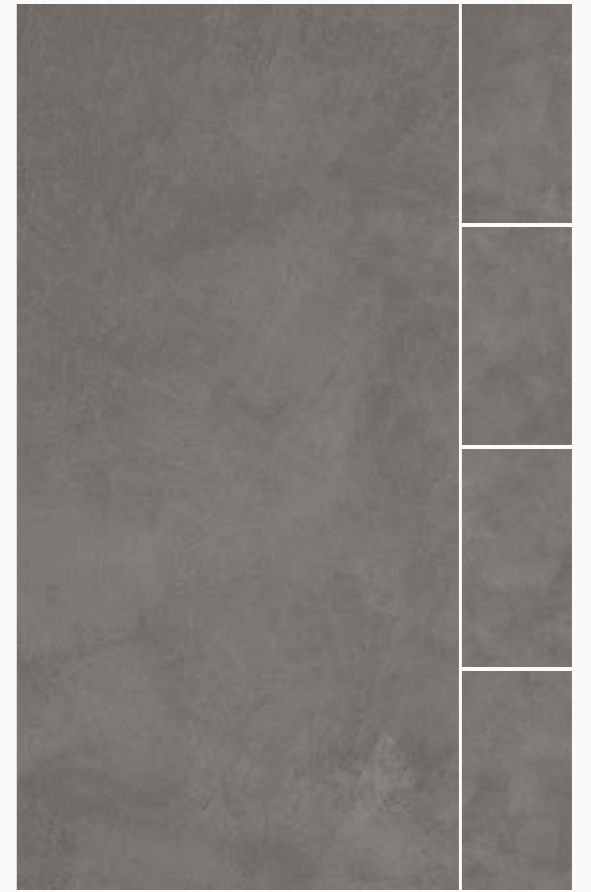
tile graphics preview have size 60x120 cm



## Stained Concrete Nero

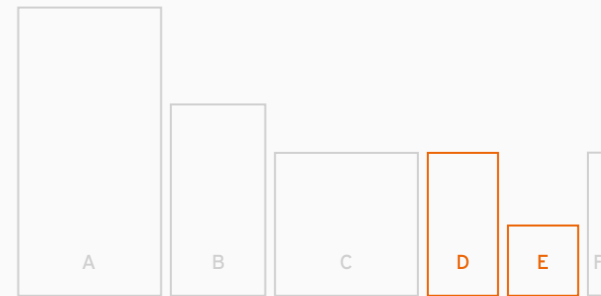
**Concrete | Matt | Cold**

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm

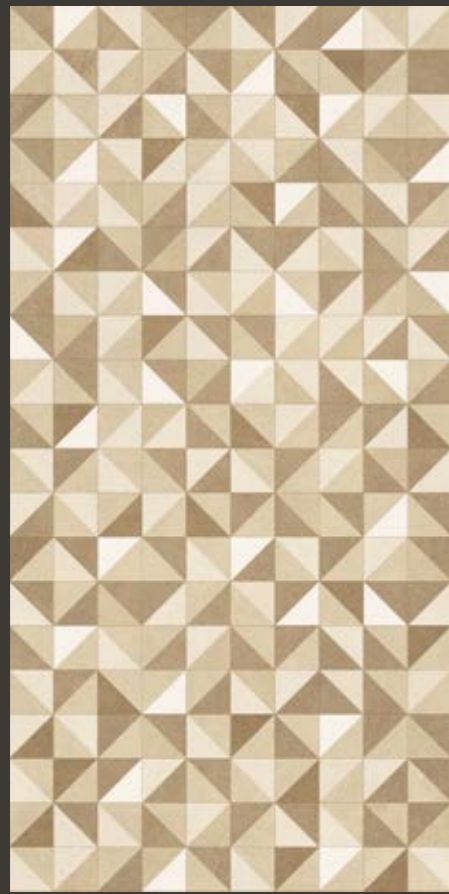




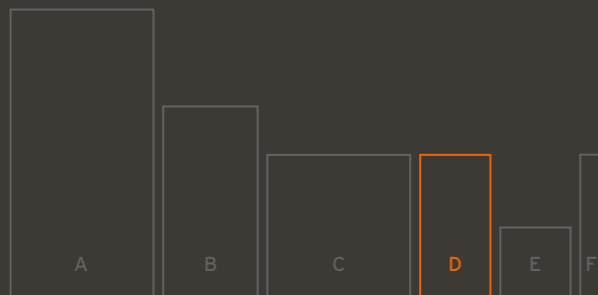
# Stained Concrete Decor Warm

Concrete | Matt | Warm

Available sizes: no. of faces  
D 60 x 120 cm 1



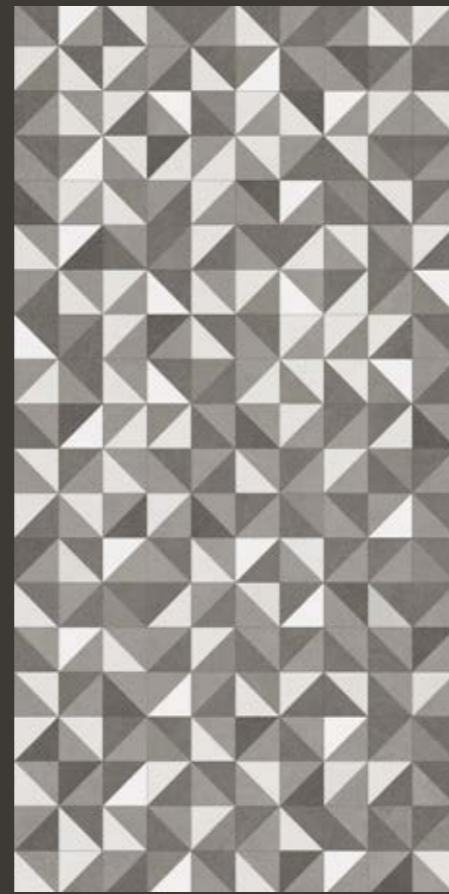
tile graphics preview have size 60x120 cm



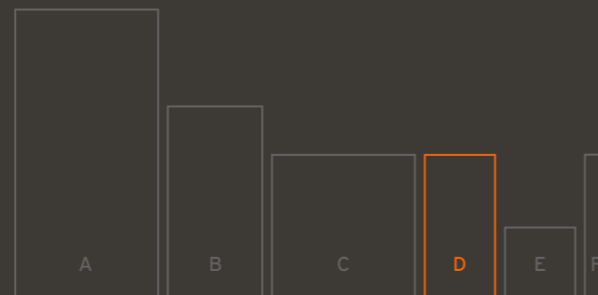
# Stained Concrete Decor Cold

Concrete | Matt | Cold

Available sizes: no. of faces  
D 60 x 120 cm 1



tile graphics preview have size 60x120 cm



Wall: Stained Concrete Grigio 60x120 cm  
Stained Concrete Decor Cold 60x120 cm  
Desk: Stained Concrete Decor Cold 60x120 cm  
Floor: Stained Concrete Bianco 60x120 cm



# Stone matt surfaces

Wall: Prolith Grigio Chiaro 60x60 cm  
Floor: Prolith Grigio Scuro 60x60 cm

## Prolith Grigio Chiaro

Stone | Matt | Cold

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8

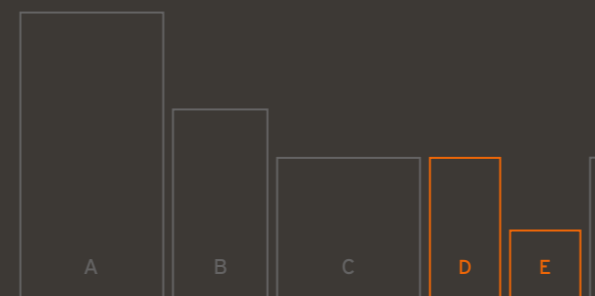
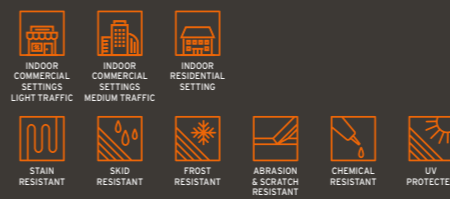
## Prolith Grigio Scuro

Stone | Matt | Cold

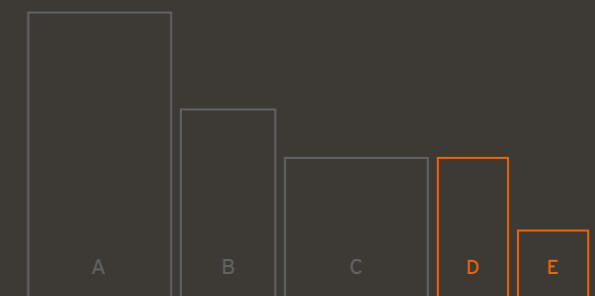
Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



tile graphics preview have size 60x120 cm



tile graphics preview have size 60x120 cm





## Prolith Nero

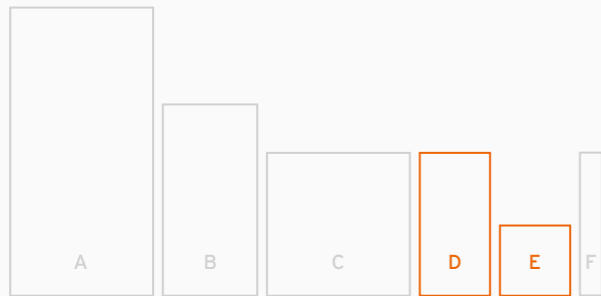
Stone | Matt | Cold

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



## Prolith Crema

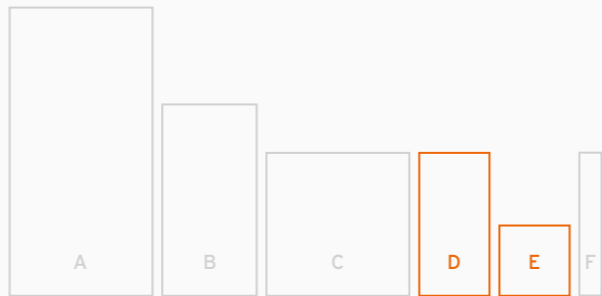
Stone | Matt | Warm

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



## Prolith Beige

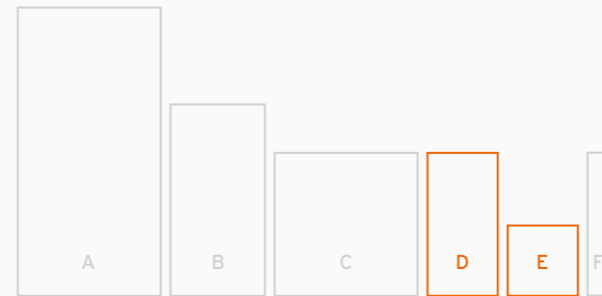
Stone | Matt | Warm

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



## Prolith Brown

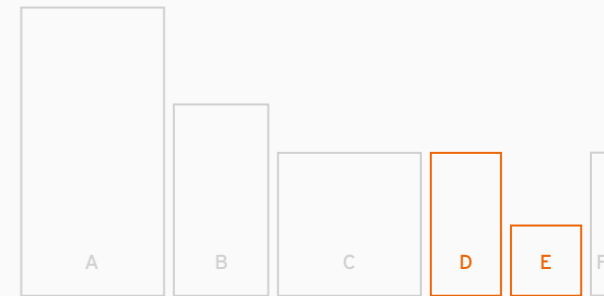
Stone | Matt | Warm

Available sizes:	no. of faces
<b>D</b> 60 x 120 cm	4
<b>E</b> 60 x 60 cm	8



GRAPHICS-MIX

tile graphics preview have size 60x120 cm





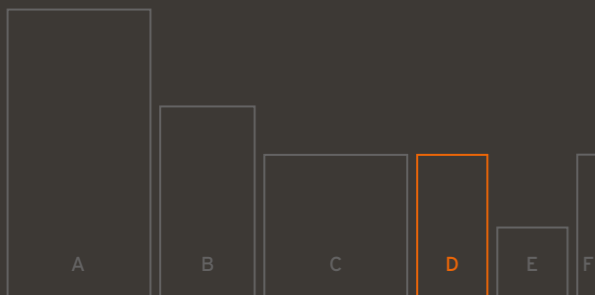
## Prolith Decor Warm

Stone | Matt | Warm

Available sizes: no. of faces  
**D** 60 x 120 cm 1



tile graphics preview have size 60x120 cm



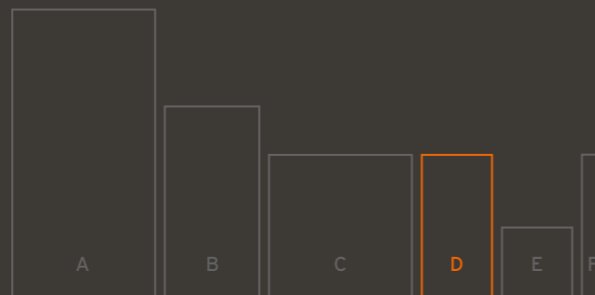
## Prolith Decor Cold

Stone | Matt | Cold

Available sizes: no. of faces  
**D** 60 x 120 cm 1



tile graphics preview have size 60x120 cm



Wall: Prolith Beige 60x120, 60x60 cm  
 Prolith Decor Warm 60x120 cm  
 Desk: Stained Concrete Avorio 60x120 cm  
 Floor: Prolith Crema 60x120 cm

# Wood matt surfaces

Wall: Urban-wood Parquet Natural 60x120 cm  
Floor: Urban-wood Natural 20x120 cm





# Urban-wood Light

Wood | Matt | Warm

Available sizes: no. of faces  
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm

- INDOOR COMMERCIAL SETTINGS LIGHT TRAFFIC
- INDOOR COMMERCIAL SETTINGS MEDIUM TRAFFIC
- INDOOR RESIDENTIAL SETTING
- STAIN RESISTANT
- SKID RESISTANT
- FROST RESISTANT
- ABRASION & SCRATCH RESISTANT
- CHEMICAL RESISTANT
- UV PROTECTED



# Urban-wood Classic

Wood | Matt | Warm

Available sizes: no. of faces  
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm

- INDOOR COMMERCIAL SETTINGS LIGHT TRAFFIC
- INDOOR COMMERCIAL SETTINGS MEDIUM TRAFFIC
- INDOOR RESIDENTIAL SETTING
- STAIN RESISTANT
- SKID RESISTANT
- FROST RESISTANT
- ABRASION & SCRATCH RESISTANT
- CHEMICAL RESISTANT
- UV PROTECTED



# Urban-wood Natural

Wood | Matt | Warm

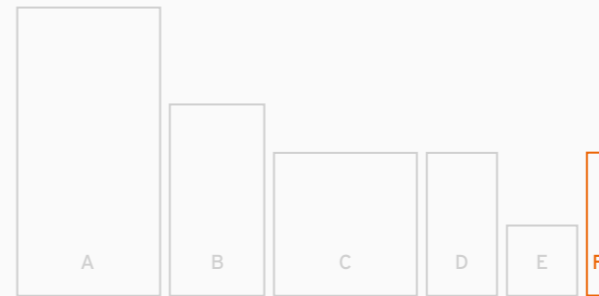
Available sizes: no. of faces  
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm

- INDOOR COMMERCIAL SETTINGS LIGHT TRAFFIC
- INDOOR COMMERCIAL SETTINGS MEDIUM TRAFFIC
- INDOOR RESIDENTIAL SETTING
- STAIN RESISTANT
- SKID RESISTANT
- FROST RESISTANT
- ABRASION & SCRATCH RESISTANT
- CHEMICAL RESISTANT
- UV PROTECTED



# Urban-wood Dark

Wood | Matt | Warm

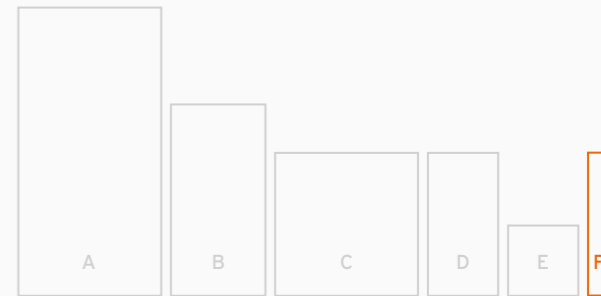
Available sizes: no. of faces  
F 20 x 120 cm 12



GRAPHICS-MIX

tile graphics preview have size 20x120 cm

- INDOOR COMMERCIAL SETTINGS LIGHT TRAFFIC
- INDOOR COMMERCIAL SETTINGS MEDIUM TRAFFIC
- INDOOR RESIDENTIAL SETTING
- STAIN RESISTANT
- SKID RESISTANT
- FROST RESISTANT
- ABRASION & SCRATCH RESISTANT
- CHEMICAL RESISTANT
- UV PROTECTED





## Urban-wood Parquet Light

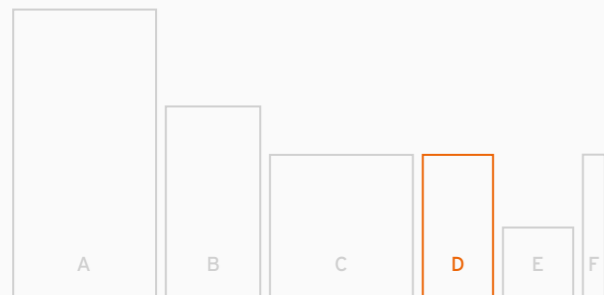
Wood | Matt | Warm

Available sizes: no. of faces  
**D** 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



## Urban-wood Parquet Classic

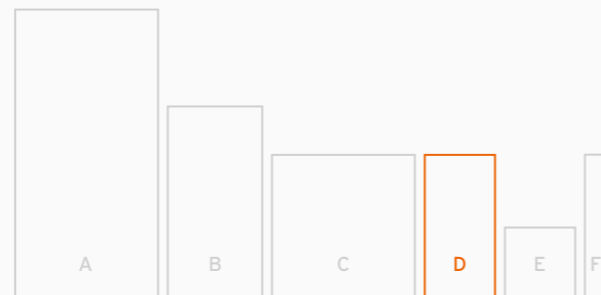
Wood | Matt | Warm

Available sizes: no. of faces  
**D** 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



## Urban-wood Parquet Natural

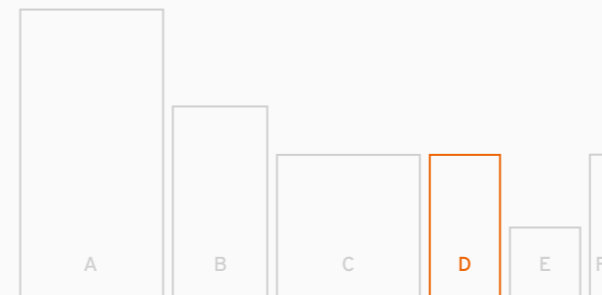
Wood | Matt | Warm

Available sizes: no. of faces  
**D** 60 x 120 cm 4



GRAPHICS-MIX

tile graphics preview have size 60x120 cm



## Urban-wood Parquet Dark

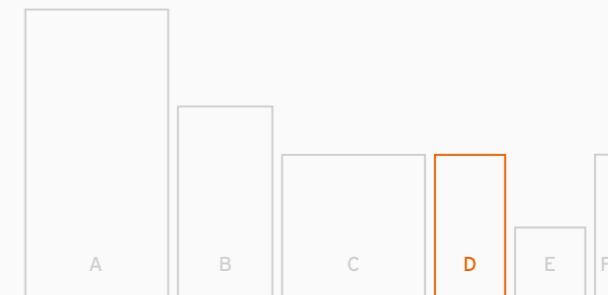
Wood | Matt | Warm

Available sizes: no. of faces  
**D** 60 x 120 cm 4















GRAPHICS-MIX

tile graphics preview have size 60x120 cm





ARTICLE	SIZE	CODE	DESIGN	COLOUR	
Polished surfaces	 60x120 cm	F62ARBA0LRO	Arabescato	Cold	
		F62BLMK0LRO	Black Marquina		
		F62CARRA0LRO	Carrara		
		F62DLVA1LRO	Dolce Vita		
		F62ERTG2LRO	Earth Grey Dark		
		F62ERTG1LRO	Earth Grey Light		
		F62ELTG0LRO	Elegant Gris		
		F62ELTK0LRO	Elegant Nero		
		F62GPIK0LRO	Golden Portoro		
		F62VNZG0LRO	Grey Venezuela		
		F62GRIG0LRO	Grigio Serena		
		F62LLCA0LRO	Lilac White		
		F62MRBM2LR1	Marble Decor - Cold		
		F62SFIG1LRO	Sofia Grey		
F62SISA0LRO	Statuario				
Polished surfaces	 60x120 cm	F62ARZB0LRO	Arizona Beige	Warm	
		F62BROB0LRO	Beige Royal		
		F62BULB0LRO	Bulgarian Beige		
		F62BULB1LRO	Bulgarian Crema		
		F62CMFB0LRO	Crema Marfil		
		F62DNAB0LRO	Dyna		
		F62ERTB0LRO	Earth Beige		
		F62ERTF0LRO	Earth Brown		
		F62FRTB0LRO	Fiorito Beige		
		F62HNYB0LRO	Honey Onyx		
		F62MRBM1LR1	Marble Decor - Warm		
		F62RBB0LRO	Regal Beige		
		F62SMKF0LRO	Smoky Brown		
		F62VCIB0LRO	Victoria Beige		
F62VCIB1LRO	Victoria Crema				
Polished surfaces	 120x120 cm	F12ARBA0LRO	Arabescato	Cold	
		F12BLMK0LRO	Black Marquina		
		F12CARRA0LRO	Carrara		
		F12DLVA1LRO	Dolce Vita		
		F12VNZG0LRO	Grey Venezuela		
		F12GRIG0LRO	Grigio Serena		
		F12LLCA0LRO	Lilac White		
		F12SFIG1LRO	Sofia Grey		
		F12ARZB0LRO	Arizona Beige		Warm
		F12BROB0LRO	Beige Royal		
Polished surfaces	 120x120 cm	F12CMFB0LRO	Crema Marfil	Warm	
		F12DNAB0LRO	Dyna		
		F12FRTB0LRO	Fiorito Beige		
		F12HNYB0LRO	Honey Onyx		
		F12RBB0LRO	Regal Beige		
Polished surfaces	 120x240 cm	F14ARBA0LRO	Arabescato	Cold	
		F14BLMK0LRO	Black Marquina		
		F14CARRA0LRO	Carrara		
		F14DLVA1LRO	Dolce Vita		
		F14VNZG0LRO	Grey Venezuela		
		F14GRIG0LRO	Grigio Serena		
		F14LLCA0LRO	Lilac White		
		F14SFIG1LRO	Sofia Grey		
		F14ARZB0LRO	Arizona Beige		Warm
		F14BROB0LRO	Beige Royal		
Polished surfaces	 120x240 cm	F14CMFB0LRO	Crema Marfil	Warm	
		F14DNAB0LRO	Dyna		
		F14FRTB0LRO	Fiorito Beige		
		F14HNYB0LRO	Honey Onyx		
		F14RBB0LRO	Regal Beige		
		F14SMKF0LRO	Smoky Brown		

ARTICLE	SIZE	CODE	DESIGN	COLOUR	
Polished surfaces	 80x160 cm	F86ARBA0LRO	Arabescato	Cold	
		F86BLMK0LRO	Black Marquina		
		F86CARRA0LRO	Carrara		
		F86DLVA1LRO	Dolce Vita		
		F86VNZG0LRO	Grey Venezuela		
		F86GRIG0LRO	Grigio Serena		
		F86LLCA0LRO	Lilac White		
		F86SFIG1LRO	Sofia Grey		
		F86ARZB0LRO	Arizona Beige		Warm
		F86BROB0LRO	Beige Royal		
Polished surfaces	 80x160 cm	F86CMFB0LRO	Crema Marfil	Warm	
		F86DNAB0LRO	Dyna		
		F86FRTB0LRO	Fiorito Beige		
		F86HNYB0LRO	Honey Onyx		
		F86RBB0LRO	Regal Beige		
		F86SMKF0LRO	Smoky Brown		
Matt surfaces	 60x60 cm	F60PLTB0NRO	Prolith Beige	Cold/Warm	
		F60PLTF0NRO	Prolith Brown		
		F60PLTB1NRO	Prolith Crema		
		F60PLTG0NRO	Prolith Grigio Chiaro		
		F60PLTG1NRO	Prolith Grigio Scuro		
		F60PLTK0NRO	Prolith Nero		
		F60SCNB1NRO	Stained Concrete Avorio		
		F60SCNB0NRO	Stained Concrete Beige		
		F60SCNG1NRO	Stained Concrete Bianco		
		F60SCNG0NRO	Stained Concrete Grigio		
		F60SCNK0NRO	Stained Concrete Nero		
		F60SCNF0NRO	Stained Concrete Taupe		
		F62PLTB0NRO	Prolith Beige		Cold/Warm
		F62PLTF0NRO	Prolith Brown		
Matt surfaces	 60x120 cm	F62PLTB1NRO	Prolith Crema	Cold/Warm	
		F62PLTM2NR1	Prolith Decor Cold		
		F62PLTM1NR1	Prolith Decor Warm		
		F62PLTG0NRO	Prolith Grigio Chiaro		
		F62PLTG1NRO	Prolith Grigio Scuro		
		F62PLTK0NRO	Prolith Nero		
		F62SCNB1NRO	Stained Concrete Avorio		
		F62SCNB0NRO	Stained Concrete Beige		
		F62SCNG1NRO	Stained Concrete Bianco		
		F62SCNM2NR1	Stained Concrete Decor Cold		
Matt surfaces	 20x120 cm	F62SCNM1NR1	Stained Concrete Decor Warm	Warm	
		F62SCNG0NRO	Stained Concrete Grigio		
		F62SCNK0NRO	Stained Concrete Nero		
		F62SCNF0NRO	Stained Concrete Taupe		
		F22URWB0NRO	Urban-wood Classic		
Matt surfaces	 60x120 cm	F22URWF1NRO	Urban-wood Dark	Warm	
		F22URWB1NRO	Urban-wood Light		
		F22URWF0NRO	Urban-wood Natural		
		F62URWB0NRO	Urban-wood Parquet Classic		
		F62URWF1NRO	Urban-wood Parquet Dark		
		F62URWB1NRO	Urban-wood Parquet Light		
F62URWF0NRO	Urban-wood Parquet Natural				



# Packaging & shipping

## Packaging & delivery

Packaging is a fundamental element of customer service, being aimed at allowing maximum use of space/weight available and to minimize the risk of breakages, even on bumpy roads.

Ispira's packaging standards are based on carefully designed box and pallet packaging for the optimal load of trucks and containers.

That is very important when large tiles format are to be delivered and Ispira Logistics Department has devised a number of packaging system depending on product sizes and means of transport, including Euro-size pallets and metal A-frames.

Though shipping usually takes place under the customer's responsibility, Ispira is fully committed to help clients manage this activity in the best possible way.

Ispira's Customer Service Department works with clients and logistic companies to arrange for shipments and to guarantee that loading and unloading procedures are properly carried out, in particular at destination.

Slabs 120x240 cm



A-Frame

Standard size tiles (other sizes)



Standard europallet

### Domestic Packing Details

Nominal Size cm	Thickness mm	Pcs. x box	Sq. mtr x box	Sq. Ft x box	Weight x box (kg)
120x240	9	1	2,87	30,92	61
120x120	9	2	2,87	30,89	62
80x160	9	2	2,55	27,45	54
60x120	9	2	1,43	15,42	30
20x120	9	6	1,42	15,32	30
60x60	9	4	1,43	15,40	31

### Size

Nominal Size cm	Actual Size cm
120x240	119,8x239,8
80x160	79,8x159,8
120x120	119,8x119,8
60x120	59,8x119,8
20x120	19,8x119,8
60x60	59,8x59,8

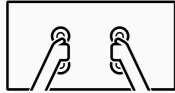
### Export Packing Details

Nominal Size cm	Thickness mm	Pcs. x box	Sq. mtr x box	Weight x box (kg)	Box x pallet	Sq. mtr x pallet	Pallet weight (kg)
120x240	9	1	2,87	61	34	97,68	2139
120x120	9	2	2,87	62	24	68,88	1543
80x160	9	2	2,55	54	28	71,40	1577
60x120 Euro Pallet	9	2	1,43	30	32	45,82	1025
60x120 Normal Pallet	9	2	1,43	30	68	97,38	2105
20x120	9	6	1,42	30	33	46,86	1020
60x60	9	4	1,43	31	40	57,20	1270



# Installation guidelines

## 1. Handling



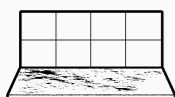
- To prevent breakage, we recommended to keep all Large Format Tiles in their original packaging during handling.
- Tiles measuring 60x120 cm or less can be handled by hand.
- To handle Large Format Tiles, we recommend to use lifting tools with a sufficient load capacity.
- The use of forklift is recommended; however, it has to be equipped with following fork details:
  - minimum length of 1.2 m if the crates are handled resting on the long side
  - minimum length of 2.1 m if the crates are handled resting on the short side
- It is recommended that you handle the A Frame individually.

## 2. Cutting



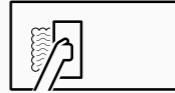
- When cutting Large Format Tiles, we recommend to use professional dry cutters. Using other tools may lead to uneven cuts or breakage of the materials. It is recommended to check the cutter blade before any cut. A damaged blade increases the risk of damaging.

## 3. Background



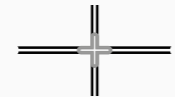
- Prepare a screed with a perfectly flat, dust-free surface, with no cracks or other visible damage. The ideal height difference should be no more than 3 mm, measured using a 2 m spirit level

## 4. Laying with adhesives



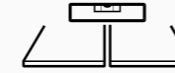
- We recommend laying with this technique, which should be carried out by suitably qualified workers with appropriate equipment.
- While choosing the adhesive, we recommend you to bear in mind the following: type of Large Format Tiles (group to which they belong and size), type of surface to be tiled and intended use of room.
- To make corrections, we recommend you to check the material before the adhesive dries

## 5. Joints



- Deciding where to position the joints is also a part of the work which should be entrusted to qualified workers.
- The joints must be positioned:
  - on structural connections (structural joints)
  - between the wall and the floor (perimeter joints)
  - between one tile and another (laying joints or gaps)
  - between tiles and other materials (e.g. pairings between ceramic, linoleum, or wood).
- A 2 mm joint space is suggested for all sizes.
- For Large Format Tiles, a 2 mm joint is strongly recommended, as well as proper positioning of spacers on floor sides.
- Thanks to a 0.8 caliber (meaning that a 1200x2400 mm minimal size actually measures 1198x2398 mm), different sized tiles can be used within a single floor pattern, while still achieving perfect laying.

## 6. Use of levelers during the installation



- For optimum surface performances, it is strongly recommended to use a floor leveling system.
- This solution also acts as a spacer for joints, thus contributing to make the installation more accurate.

## 7. Grouting



- We recommend you to use grout with the same colour as the product.
- We recommend you to wait for the adhesive to dry completely before grouting the joints.
- We also advise you to ensure there is no adhesive or dust in the joints.
- Both cement & epoxy grout can be used. It is not recommended to use grouting with coloured pigments in contrast with colour of tiles.
- We recommend you to grout no more than 4-5 square metres of tiling at a time. This applies in particular when laying textured, non-slip and polished tiles.
- You are advised to remove all excess grout from the tile surface while the grout is still wet, working in diagonal movements. This applies in particular to tiles laid in outdoor areas.
- Use a damp sponge and perfectly clean water to thoroughly clean the entire tiled surface and the joints.
- We then recommend that you dry the surface with a damp cloth.
- Considering how quickly epoxy grouts set, if these are used, we recommend you to clean the excess grout off immediately with a sponge and plenty of water.
- On the day after grouting, you should give the laid tiles a second cleaning with alkaline detergents.

## 8. Cleaning after laying



- Thorough initial cleaning is essential to ensure the tiles a long-lasting appearance over time. It should not be carried out until at least 4 to 5 days after laying and grouting but no later than 10 days afterwards.
- For washing, we advise you to use an acid-based product, diluted according to the instructions

- provided by the manufacturer. However, we advise against the use of products containing hydrofluoric acid or derivatives thereof.
- It is a good idea to use a piece of unlaied tile, or a hidden part of the laid tiles, to check the resistance of the ceramic surface to the acid. This applies in particular when laying honed or polished tiles.
- When you start washing, it is worthwhile soaking the tiled surface first of all, focussing in particular on the joints. The acid solution must be left to work for no more than two minutes and must never be left to dry.
- To remove the acid solution, one of the following methods should be used: single-brush machine equipped with a non-abrasive disc, a wet vacuum, or washing by hand. After removing the solution, we recommend you rinse the tiled surface thoroughly.
- In the event that machines are used, we suggest that you finish off the job by hand in the harder to reach spots, such as the corners of the walls.

## 9. Ordinary cleaning and care of surfaces



- For ordinary cleaning, simply wash with warm water and cloths and/or soft sponges. If necessary, neutral detergents can also be used. If you have non-neutral detergents, remember to test their effects on a piece of an unlaied tile or on a hidden part of the tiled surface.
- Abrasive cleaners should not be used on glossy and/or polished tiles; this kind of detergent can be used on tiles with matt surfaces though; In the event, you should still test the effects on a piece of an unlaied tile or on a hidden part of the tiled surface.
- We also advise against the use of soaps, waxes, or rinse aids.
- To remove traces of grease or oil on the surfaces, we suggest you use detergents with organic or alkaline solvents (pH > 9), rinsing properly at the end.
- In large areas, appropriate industrial washer-dryers can be used, taking care to finish off drying by hand where necessary.
- Abrasive tools (such as metal pads or rigid brushes) should not be used on tiled surfaces.



## ISPIRA Quality Standards

| Porcelain stoneware (International standard) | Vitrified stoneware (Indian standard) | 9 mm thickness | Rectified

Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles.

	TEST PROPERTIES	TEST METHOD	UNIT	ISO 13006:2018(E) E <sub>v</sub> ≤0.5% GROUP Bla	ISPIRA VALUES (GVT / PGVT)			
					SIZE < 1200 mm		SIZE > 1200 mm (SLABS)	
					%	mm	%	mm
Dimension & Surface Quality	Width	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
	Length	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1.2 mm
	Thickness	ISO 10545 - 2	mm	± 5.0%	± 4%	± 0.5 mm	± 4%	± 0.5 mm
	Straightness of Side	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 0.8 mm	± 0.1%	± 1 mm
	Rectangularity	ISO 10545 - 2	mm	± 0.3%	± 0.1%	± 1.3 mm	± 0.1%	± 1.5 mm
	Surface Flatness	ISO 10545 - 2	mm	± 0.4%	± 0.1%	± 1.8 mm	± 0.2%	± 3 mm
	Surface Quality	ISO 10545 - 2	-	A minimum of 95% of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	95%		95%	
Physical Properties	Water Absorption	ISO 10545 - 3	%	≤ 0.5%, Individual 0.6%	Avg. ≤ 0.08%, Individual 0.2%		Avg. ≤ 0.08%, Individual 0.2%	
	Modulus of Rupture	ISO 10545 - 4	N/mm <sup>2</sup>	Min. 35, Individual Min. 32	Min. 42		Min. 42	
	Breaking Strength	ISO 10545 - 4	N	Not less than 1300	Min. 1800		Min. 1800	
	Moisture Expansion	ISO 10545 - 10	mm/h	-	0,02		0,02	
					GVT	PGVT	GVT	PGVT
	Mohs Hardness of surface	NA	-	-	7	4	7	4
	Coefficient of linear thermal expansion from ambient temperature to 100 °C	ISO 10545 - 8	K <sup>-1</sup>	As declared by the Manufacturer	6x10 <sup>-6</sup> K <sup>-1</sup> max		6x10 <sup>-6</sup> K <sup>-1</sup> max	
	Thermal Shock Resistance	ISO 10545 - 9	-	As declared by the Manufacturer	No damage		No damage	
	Crazing Resistance: glazed tiles	ISO 10545 - 11	-	Required	No damage for Min. 10 Cycles		No damage for Min. 10 Cycles	
	Bulk Density	NA	gr/cc	2,2	2,2		2,2	
	Impact Resistant	ISO 10545 - 5	-	As declared by the Manufacturer	0,55		0,55	
	Frost Resistant	ISO 10545 - 12	-	As declared by the Manufacturer	No change		No change	
	Small colour differences	ISO 10545 - 16	-	Plain coloured tiles only where required GL: ΔE < 0.75 UGL: ΔE < 1.0	No change		No change	
Chemical properties	Resistance to staining	ISO 10545 - 14	Class	Minimum Class 3	Class 4		Class 4	
	Resistance to household chemicals and swimming pool salts	ISO 10545 - 13	Class	Minimum B	Compliant		Compliant	
	Resistance to acids & alkalis	ISO 10545 - 13	Class	As declared by the Manufacturer	Compliant		Compliant	

